B&S BaoShuo
Pipe Fittings Co., Ltd

2026

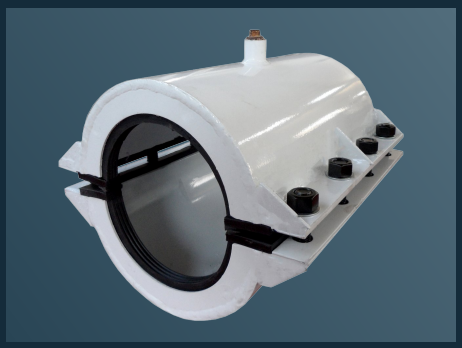
COMPANY CATALOGUE

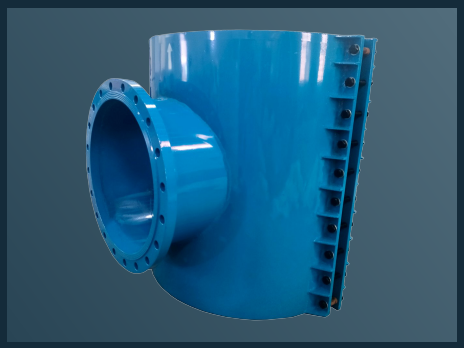
PIPE REPAIR & CONNECTIONS

Repair sleeves · branch outlets · expansion & socket connections



MANUFACTURED IN CHANGZHOU, CHINA







Changzhou Baoshuo Pipe Fittings Co., Ltd.

7 product groups / 46 products / configured to order

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Contents & product finder

Find the fitting. Then define the configuration.

Select by function and pipe geometry. The pages ahead show every product separately, with its own photograph and published material information.



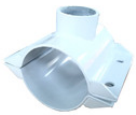
01 **Stainless steel** 10

Split repair sleeves in stainless steel, with shapes for straight pipe and existing fittings.



02 **Repair sleeves & collars** 10

Match the sleeve to the defect geometry: straight pipe, tee, cross, elbow, reducer or joint.



03 **Saddle outlets** 4

Branch connections on an existing main, with threaded, flanged or quick-connect outlets.



04 **Repair sleeves with outlets** 4

A split repair sleeve combined with a branch outlet. Specify the repair and connection requirements together.



05 **Expansion connections** 6

Connection arrangements for projects that require movement accommodation or installation adjustment.



06 **Socket connection fittings** 6

Socket and spigot connection geometries for pipe joints, changes of direction and branches.



07 **Special service** 6

Select the shell, seal and configuration for the actual pressure, temperature and medium.

Company & manufacturing / quality documents / product catalogue / selection / packing & enquiry

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Company / manufacturing scope

Built around the actual pipe.

Established in 2010, Changzhou Baoshuo Pipe Fittings Co., Ltd. manufactures pipe repair and connection fittings in Jiangsu, China. The manufacturing scope covers carbon steel and stainless steel configurations, with individual models selected for the actual pipe dimensions and duty.



Shell welding

A welder works along a large-diameter shell.



Shell fixture

Fit-up and manufacture.



Stock record

Fittings in the warehouse.

MANUFACTURING SCOPE	
Product forms	Split repair sleeves, collars, saddle outlets, outlet sleeves, expansion and socket connections.
Manufacturing input	Customer drawings, samples or measured pipe geometry; dimensions confirmed for the selected configuration.
Materials	Carbon steel, stainless grades and model-specific options as shown in the product pages.

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Workshop / process records

From formed shell to assembled fitting.



Welding detail

Close view of a shell seam.



Large shell sections

Large-diameter shell halves in stock.



Assembled fittings

Finished repair clamps in the warehouse.



Field assembly

Assembly around an exposed pipe.

PRODUCTION ROUTE / agreed to the order

Cutting / forming / welding / machining / testing / finishing
The route, inspection points and supply records are confirmed against the order.

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Quality / documentation

Documented systems. Defined order records.

Three management-system certificates support the company profile. Agree product drawings, materials, inspection and dispatch records for each order.

ISO 9001

Quality management



ISO 14001

Environmental management



ISO 45001

Occupational health & safety



ORDER DOCUMENTS / agree the required scope

Record	Specify	Purpose
Drawing	Model, ends, dimensions, revision	Confirm the complete assembly and mating geometry.
Materials	Shell, seal, surface treatment, bolts	Agree grades, compounds, finish and required records.
Inspection	Test duty, witness points, reports	Define inspection conditions and evidence for the order.
Dispatch	Quantity, marks, packing, language	Match the shipment to the packing list and documents.



Original certificate previews shown above. Request the originals and required project evidence at enquiry stage. A material reference does not certify the complete fitting.

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Manufacturing capability / delivered performance

A wide size envelope. A defined pressure duty.

DN15–DN4000

General nominal-size manufacturing capability. Confirm the measured pipe outside diameter and selected fitting.

≥1.6 MPa

Typical steel products generally exceed 1.6 MPa pressure capability. Confirm the selected size and duty.



High-pressure product illustration; configuration to be agreed.

22.5 MPa

DELIVERED HIGH-PRESSURE EXAMPLE

A delivered high-pressure configuration reached 22.5 MPa (225 bar). This is a project example, not a rating for every model.

Select by pipe OD, medium, temperature and required pressure. Confirm the drawing and supplied configuration.

FASTENERS / high-strength bolts

CLASS 8.8 MIN.

High-strength bolts with minimum property class 8.8. Bolt size, quantity and tightening requirements follow the supplied assembly.

Nominal-size capability and delivered project examples do not mean every material, shape or pipe interface has the same pressure rating. Product-specific catalogue values remain the starting point for configuration.

Pressure enquiry: measured pipe OD / medium / temperature / operating and transient pressure / quantity.

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Made to order / surface treatment & seals

Choose the finish. Specify the seal.

Most products, particularly steel fittings, can be supplied with customer-specified surface treatment and seal materials. Agree the finish and seal compound for the medium, temperature and project requirements.







Product photographs illustrate supplied appearances; colour alone does not identify a coating specification.

DEFINE THE SURFACE TREATMENT

Specify the required treatment system, colour, finish, service environment and project requirements. Epoxy powder is shown in current catalogue configurations; alternative requirements are agreed with the customer.

SELECT THE RUBBER / SEAL MATERIAL

EPDM / NBR / VMQ / FKM and other suitable seal materials can be specified for the configuration. PTFE is a separate seal-material option, not a rubber compound. Provide medium, concentration, phase, temperature and pressure.

The product cards show current catalogue configurations. Finish and seal selections are confirmed for the order; material temperature data alone do not define a finished-product rating.

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01 / SS / Stainless steel

Stainless steel

Split repair sleeves in stainless steel, with shapes for straight pipe and existing fittings.

BS-RCSP-SS / DN15–DN4000

Stainless Steel Split Repair Sleeve



Shell / body	SS304 / SS316L / Duplex 2205
Seal	EPDM / NBR / FKM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCEL-SS / DN15–DN4000

Stainless Steel Repair Sleeve for Elbow Fittings

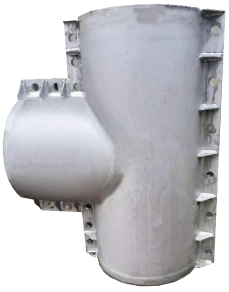


Shell / body	SS304 / SS316L / Duplex 2205
Seal	EPDM / NBR / FKM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCTE-SS / DN15–DN4000

Stainless Steel Repair Sleeve for Tee Fittings



Shell / body	SS304 / SS316L / Duplex 2205
Seal	EPDM / NBR / FKM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCRD-SS / DN15–DN4000

Stainless Steel Repair Sleeve for Reducer Fittings



Shell / body	SS304 / SS316L / Duplex 2205
Seal	EPDM / NBR / FKM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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01 / SS / Stainless steel

Stainless steel

Split repair sleeves in stainless steel, with shapes for straight pipe and existing fittings.

BS-RCFL-SS / DN15–DN4000

Stainless Steel Repair Sleeve for Flange Joints



Shell / body	SS304 / SS316L / Duplex 2205
Seal	EPDM / NBR / FKM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCCR-SS / DN15–DN4000

Stainless Steel Repair Sleeve for Cross Fittings



Shell / body	SS304 / SS316L / Duplex 2205
Seal	EPDM / NBR / FKM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

By application / DN15–DN4000

Stainless Steel High-Pressure Repair Sleeve



Shell / body	SS304 / SS316L / Duplex 2205
Seal	NBR / FKM
Pressure	≥6.4 MPa (928 psi)

Finish & seal options to order

By application / DN15–DN4000

Stainless Steel Corrosion-Resistant Repair Sleeve



Shell / body	SS304 / SS316L / Duplex 2205
Seal	FKM + Fluoroplastic Coating
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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01 / SS / Stainless steel

Stainless steel

Split repair sleeves in stainless steel, with shapes for straight pipe and existing fittings.

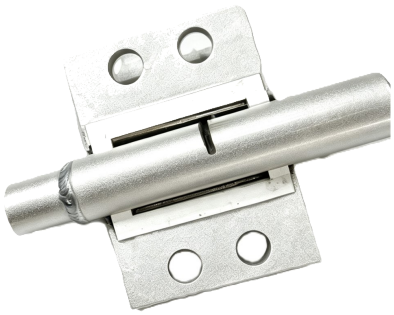
By application



Stainless Steel High-Temperature Repair Sleeve

Shell / body	SS304 / SS316L / Duplex 2205
Seal	Silicone
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Stainless Steel DN15–DN4000 · Custom sizes available beyond the above range

By application



Stainless Steel Ultra-Low-Temperature Repair Sleeve

Shell / body	SS304 / SS316L / Duplex 2205
Seal	PTFE
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Stainless Steel DN15–DN4000 · Custom sizes available beyond the above range

DIMENSIONS TO CONFIRM

Confirm pipe alloy, actual outside diameter, medium and concentration. Specify the required shell grade separately from the seal.

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Repair sleeves & collars

Match the sleeve to the defect geometry: straight pipe, tee, cross, elbow, reducer or joint.

BS-RCSP / DN15–DN4000

Split Repair Sleeve



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCTE / DN15–DN4000

Repair Sleeve for Tee Fittings



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCCR / DN15–DN4000

Repair Sleeve for Cross Fittings



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCEL / DN15–DN4000

Repair Sleeve for Elbow Fittings



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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Repair sleeves & collars

Match the sleeve to the defect geometry: straight pipe, tee, cross, elbow, reducer or joint.

BS-RCRD / DN15–DN4000

Repair Sleeve for Reducer Fittings



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCSK / DN15–DN4000

Mechanical Joint Split Repair Sleeve



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

By application / DN15–DN4000

Weld Seam Repair Sleeve



Shell / body	Carbon Steel Q235
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RCSP-PMPL / DN15–DN4000

Split Repair Sleeve for PVC-M Pipe



Shell / body	PVC-M
Seal	EPDM
Pressure	≥1.0 MPa (145 psi)

Confirm seal and installation load

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Repair sleeves & collars

Match the sleeve to the defect geometry: straight pipe, tee, cross, elbow, reducer or joint.

BS-RCFL



Repair Sleeve for Flange Joints

Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Plastic φ90–φ800 / Ductile Iron DN100–DN710 / Steel DN100–DN710 · Custom sizes available beyond the above range

BS-RCLC



Repair Collar

Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Plastic φ50–φ1600 · Custom sizes available beyond the above range

DIMENSIONS TO CONFIRM

Send measured OD, defect length and photographs. The sealing area and remaining pipe condition need to be assessed for the job.

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Saddle outlets

Branch connections on an existing main, with threaded, flanged or quick-connect outlets.

BS-SLTT / DN15–DN4000

Threaded Saddle Outlet

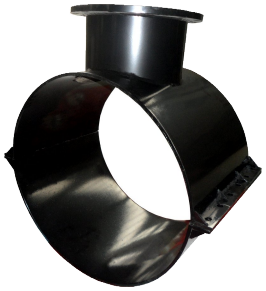


Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.0 MPa (145 psi)

Finish & seal options to order

BS-SLFT / DN15–DN4000

Flanged Saddle Outlet



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.0 MPa (145 psi)

Finish & seal options to order

BS-SLQT / DN15–DN4000

Saddle Outlet with Quick-Connect Branch



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.0 MPa (145 psi)

Finish & seal options to order

BS-SLSC / DN15–DN4000

Saddle Outlet for Cross Connections



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.0 MPa (145 psi)

Finish & seal options to order

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Repair sleeves with outlets

A split repair sleeve combined with a branch outlet. Specify the repair and connection requirements together.

BS-RBRT / DN15–DN4000

Repair Sleeve with Threaded Outlet



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RBRF / DN15–DN4000

Repair Sleeve with Flanged Outlet



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-RBRQ / DN15–DN4000

Repair Sleeve with Quick-Connect Outlet



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.0 MPa (145 psi)

Finish & seal options to order

BS-RBRX / DN15–DN4000

Repair Sleeve with Cross Outlets



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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05 / EJ / Expansion connections

Expansion connections

Connection arrangements for projects that require movement accommodation or installation adjustment.

BS-EJES / DN15–DN4000

Telescopic Expansion Coupling



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-EJEF / DN15–DN4000

Flanged Expansion Adapter



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-EJED / DN15–DN4000

Double-Flange Expansion Joint



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-EJEE / DN15–DN4000

Elbow Expansion Joint



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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05 / EJ / Expansion connections

Expansion connections

Connection arrangements for projects that require movement accommodation or installation adjustment.

BS-EJET



Tee Expansion Joint

Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Custom sizes available beyond the above range

BS-EJEX



Cross Expansion Joint

Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Custom sizes available beyond the above range

DIMENSIONS TO CONFIRM

Identify each moving end, direction and required travel on a drawing. Confirm restraint, anchors and supports; do not infer independent movement at every port.

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06 / SJ / Socket connection fittings

Socket connection fittings

Socket and spigot connection geometries for pipe joints, changes of direction and branches.

BS-SJDS / φ63–φ800

Double-Socket Pipe Coupling



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-SJSF / φ63–φ800

Socket-to-Flange Adapter



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-SJSG / φ63–φ800

Spigot-to-Flange Adapter



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

BS-SJDE / φ63–φ800

Double-Socket Elbow



Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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06 / SJ / Socket connection fittings

Socket connection fittings

Socket and spigot connection geometries for pipe joints, changes of direction and branches.

BS-SJDT



Tee with Three Sockets

Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)
Size range	φ63–φ800 · Custom sizes available beyond the above range

BS-SJDQ



Cross with Four Sockets

Shell / body	Q235 Carbon Steel / SS304 / SS316L / Duplex 2205
Seal	EPDM
Pressure	≥1.6 MPa (232 psi)
Size range	φ63–φ800 · Custom sizes available beyond the above range

DIMENSIONS TO CONFIRM

Send end photographs, pipe OD and mating-end dimensions. Confirm insertion depth, seal and axial restraint against the selected configuration.

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07 / SP / Special service

Special service

Select the shell, seal and configuration for the actual pressure, temperature and medium.

By application / DN15–DN4000

High-Pressure Repair Sleeve



Shell / body	Carbon Steel Q235
Seal	NBR
Pressure	≥4.0 MPa (580 psi)

Finish & seal options to order
Delivered example: 22.5 MPa

By application / DN15–DN4000

High-Temperature Repair Sleeve



Shell / body	Carbon Steel Q235 / SS304 / SS316L / Duplex 2205
Seal	Silicone (VMQ)
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

By application / DN15–DN4000

Ultra-Low-Temperature Repair Sleeve



Shell / body	Carbon Steel Q235 / SS304 / SS316L / Duplex 2205
Seal	PTFE
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

By application / DN15–DN4000

NBR-Sealed Repair Sleeve



Shell / body	Carbon Steel Q235 / SS304 / SS316L / Duplex 2205
Seal	NBR
Pressure	≥1.6 MPa (232 psi)

Finish & seal options to order

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07 / SP / Special service

Special service

Select the shell, seal and configuration for the actual pressure, temperature and medium.

By application

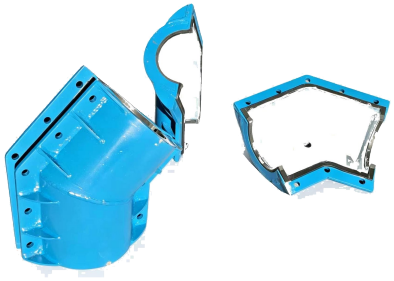
Acid- and Alkali-Resistant Repair Sleeve



Shell / body	Carbon Steel Q235 / SS304 / SS316L / Duplex 2205
Seal	FKM (Bonded to Shell Interior)
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Ductile Iron DN15–DN4000 / Steel DN15–DN4000 / Stainless Steel DN15–DN4000 · Custom sizes available beyond the above range

By application

Corrosion-Resistant Repair Sleeve



Shell / body	Carbon Steel Q235 / SS304 / SS316L / Duplex 2205
Seal	FKM + Fluoroplastic Coating
Pressure	≥1.6 MPa (232 psi)
Size range	DN15–DN4000 · Ductile Iron DN15–DN4000 / Steel DN15–DN4000 / Stainless Steel DN15–DN4000 · Custom sizes available beyond the above range

DIMENSIONS TO CONFIRM

Give normal and extreme service conditions, medium concentration and phase. Material temperature ranges are not finished-assembly ratings.

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Selection / dimensional input

Nominal size is not a measured outside diameter.

A useful quotation starts with the actual pipe, its geometry and the service. Give units beside every value. Measure each end separately where diameters differ.

01 Pipe

Material / standard / measured OD / wall thickness

02 Geometry

Defect extent / sealing area / branch or mating-end dimensions

03 Service

Medium / concentration / temperature / pressure / transients

04 Supply

Model / quantity / destination / date / documents

UNITS / READ THE LABEL, NOT JUST THE NUMBER

Symbol	Meaning
DN / NPS	Nominal designation; not a universal actual OD.
OD / mm	Actual outside diameter, stated in millimetres.
MPa / bar / psi	1 MPa = 10 bar, approximately 145 psi.

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Materials / specify the assembly

Select materials together with the duty.

A shell grade, seal compound or coating name is one part of the specification. Confirm the complete configuration for the pipe, medium, pressure and temperature.



Stainless Steel Split Repair Sleeve



Split Repair Sleeve for PVC-M Pipe



NBR-Sealed Repair Sleeve

SPECIFICATION CHECKLIST	
Shell / body	Carbon steel, 304, 316L, duplex 2205 and model-specific options. PVC-M-body products must be specified separately.
Seal	EPDM, NBR, VMQ, FKM or PTFE as applicable; provide the medium, concentration, phase and temperature range.
Coating / finish	Specify the required coating system, exterior environment and project evidence.
Interfaces	Pipe OD, socket / spigot geometry, flange drilling or thread designation to the mating part.

Material temperature data do not define a complete fitting rating. Special service, movement, restraint and in-service procedures are confirmed for the selected design.

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Packing / enquiry

Define the order. Prepare the shipment.



Packing illustration

Packing

Crate, pallet or carton arrangements are agreed alongside product size, quantity, destination and handling requirements.

SEND THESE DETAILS WITH YOUR ENQUIRY

Required input	Include
Pipe & fit	Measured OD, material, wall thickness and connection / defect dimensions.
Duty	Medium, concentration, temperature and operating pressure.
Order	Quantity, required date, destination and project documents.

sales@baoshuopipe.com

www.baoshuopipe.com/contact/

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